

Synergic programs list for Art. 382 – Rev.03 (31/03/2022)

Total number of synergic programs: 58

Material	Alloy	Ø	Gas	Pulse	Short
Fe	SG2 (G3Si1)	0.8mm	Ar+18%CO2	•	•
		1.0mm		•	•
		1.2mm		•	•
		1.6mm		•	•
		1.2mm	Ar+25%CO2		•
		0.8mm	Ar+8%CO2	•	•
		1.0mm		•	•
		1.2mm		•	•
1.6mm	•	•			
Al	AlMg5 (5356)	1.0mm	100% Ar	•	•
		1.2mm		•	•
		1.6mm		•	•
	AlSi5 (4043)	1.0mm	100% Ar	•	•
		1.2mm		•	•
		1.6mm		•	•
SS	308L	0.8mm	Ar+2%CO2	•	•
		1.0mm		•	•
		1.2mm		•	•
	316L	0.8mm	Ar+2%O2	•	•
		1.0mm		•	•
		1.2mm		•	•
	316L	0.8mm	Ar+2%CO2	•	•
		1.0mm		•	•
		1.2mm		•	•
	316L	0.8mm	Ar+2%O2	•	•
1.0mm		•		•	
1.2mm		•		•	
Special	Basico (E71T-5)	1.2mm	Ar 18%CO2		•
	Metal (E70C-6M)	1.2mm	Ar+18%CO2	•	•
	Rutile (E71T-1)	1.2mm	Ar+18%CO2		•
	Rutile (E81T1)	1.2mm	Ar+18%CO2		•